

## Technical Data Sheet

### *Pro-fax* SB891



Polypropylene, Impact Copolymer

#### Product Description

*Pro-fax* SB891 impact polypropylene copolymer is available in pellet form. This resin is typically used in injection molding applications and offers a very good stiffness/impact balance.

ASTM and ISO-based versions of the technical data sheet are available for *Pro-fax* SB891.

|                          |                                                                             |
|--------------------------|-----------------------------------------------------------------------------|
| <b>Application</b>       | Interior Automotive Applications; Opaque Containers; Sports, Leisure & Toys |
| <b>Market</b>            | Automotive; Consumer Products; Rigid Packaging                              |
| <b>Processing Method</b> | Compounding; Injection Molding                                              |
| <b>Attribute</b>         | General Purpose                                                             |

| Typical Properties                | Nominal Value | Units             | Test Method   |
|-----------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                   |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)  | 35            | g/10 min          | ASTM D1238    |
| Density, (23 °C, Method A)        | 0.90          | g/cm <sup>3</sup> | ISO 1183-1    |
| <b>Mechanical</b>                 |               |                   |               |
| Flexural Modulus, (23 °C)         | 1160          | MPa               | ISO 178       |
| Tensile Stress at Yield, (23 °C)  | 25            | MPa               | ISO 527-1, -2 |
| Tensile Strain at Yield, (23 °C)  | 7             | %                 | ISO 527-1, -2 |
| <b>Impact</b>                     |               |                   |               |
| Charpy Impact Strength - Notched  |               |                   |               |
| (23 °C)                           | 5.0           | kJ/m <sup>2</sup> | ISO 179       |
| (-40 °C)                          | 1.5           | kJ/m <sup>2</sup> | ISO 179       |
| Notched Izod Impact Strength      |               |                   |               |
| (23 °C)                           | 5.0           | kJ/m <sup>2</sup> | ISO 180       |
| (-40 °C)                          | 2.8           | kJ/m <sup>2</sup> | ISO 180       |
| <b>Thermal</b>                    |               |                   |               |
| Deflection Temperature Under Load |               |                   |               |
| (0.45 MPa, Unannealed)            | 72            | °C                | ISO 75B-1, -2 |
| (1.80 MPa, Unannealed)            | 49            | °C                | ISO 75A-1, -2 |